

# AeroShell Fluid 12

## Synthetic lubricating oil for general purpose aircraft use

AeroShell Fluid 12 is a low volatility synthetic ester oil used in aircraft instruments and also for the general lubrication of aircraft. It is oxidation and corrosion inhibited, and possesses good high and low temperature characteristics.

# **DESIGNED TO MEET CHALLENGES**

#### **Main Applications**

- AeroShell Fluid 12 is used for general aircraft lubrication as MIL-PRF-6085E well as for aircraft gyro instrument gimbal bearings, separately lubricated high speed turbines and compressors, aircraft air cycle equipment and electronic equipment. AeroShell Fluid 12 is particularly suitable for use when an oil with a low evaporation rate is required at high and low temperatures.
- AeroShell Fluid 12 is a synthetic oil and it should not be used in contact with incompatible seal materials such as neoprene or natural rubber. Suitable seal materials include Fluorocarbon (Viton). AeroShell Fluid 12 may also affect certain paints and plastics. It is recommended that components are evaluated for compatibility if there is any question.

#### **Specifications, Approvals & Recommendations**

- DEF STAN 91-49 (British) equivalent
- COMAC QPL-CMS-OL-204
- AIR 3511/A (French)
- NATO Code O-147
- Joint Service Designation OX-14

For a full listing of equipment approvals and recommendations, please consult your local Shell Technical Helpdesk.

| Properties   |                |                    | Method     | MIL-PRF-6085E | Typical         |
|--|----------------|--------------------|------------|---------------|-----------------|
| Oil type   |                |                    |            |               | Synthetic ester |
| Colour (ASTM)  |                |                    | ASTM D1500 | 5.0 max       | <1.5            |
| Density  | @15ºC          | kg/m³              | ASTM D4052 |               | 925             |
| Kinematic Viscosity  | @54.4°C        | mm²/s              | ASTM D445  | 8 min         | 9               |
| Kinematic Viscosity  | @-54°C         | mm²/s              | ASTM D445  | 12 000 max    | 11 000          |
| Pour Point   |                | °C                 | ASTM D97   | -57 max       | <-60            |
| Flash Point (Cleveland Open<br>Cup)  |                | °C                 | ASTM D92   | 185 min       | >220            |
| Total Acid Number  |                | mg KOH/g           | ASTM D974  | Report        | 0.20            |
| Evaporation Loss   | 22h @<br>120⁰C | %m                 | ASTM D972  | 1.80 max      | 0.6             |
| Corrosion and oxidation<br>stability 168 hrs - acid number<br>change       | @121ºC         | mgKOH/g            | ASTM D4636 | 0.5 max       | 0.2             |
| Corrosion & oxidation stability<br>(168 hrs @ 121°C) - viscosity<br>change | @54.5°C        | %                  | ASTM D4636 | ± 5           | 1               |
| Corrosion and oxidation<br>stability 168 hrs - metal weight<br>change      | @121ºC         | mg/cm <sup>2</sup> | ASTM D4636 | Must pass     | Passes          |

### **Typical Physical Characteristics**

| Properties  |          | Method       | MIL-PRF-6085E | Typical |
|---|----------|--------------|---------------|---------|
| Oxidation & corrosion stability<br>168 hrs @ 121°C - insolubles | mg/100 l | ASTM D4636   | Must pass     | Passes  |
| Low temperature stability 72 @-54°C hrs                         |          | MIL-PRF-6085 | Must pass     | Passes  |
| Precipitation number  | ml       | ASTM D91     | 0 max         | 0       |
| Corrosivity   |          | MIL-PRF-6085 | Must pass     | Passes  |

These characteristics are typical of current production. Whilst future production will conform to Shell's specification, variations in these characteristics may occur.

# Health, Safety & Environment

# • Health and Safety

This product is unlikely to present any significant health or safety hazard when properly used in the recommended application and good standards of personal hygiene are maintained.

Avoid contact with skin. Use impervious gloves with used oil. After skin contact, wash immediately with soap and water.

Guidance on Health and Safety is available on the appropriate Safety Data Sheet, which can be obtained from https://www.epc.shell.com

## • Protect the Environment

Take used oil to an authorised collection point. Do not discharge into drains, soil or water.

# **Additional Information**

## • Advice

Advice on applications not covered here may be obtained from your Shell representative.